



SKIN CARE,  
THE WAY **NATURE INTENDED™**

# Raspberry Lip Mask

Formula Index: **LP2404-10**

#	Phase	Trade Name	INCI Name	Function	% (w/w)
1	A	Zenester® S	PEG-8 Dimethicone/ Dimer Dilinoleic Acid Crosspolymer	Film Former/ Texturizing Agent	0.50
2	A	Raspberry Butter®	Octyldodecanol, Beeswax, Rubus Idaeus (Raspberry) Seed Oil	Natural Moisturizing Complex™	40.00
3	A	Mango Butter	Mangifera Indica (Mango) Seed Butter	Emollient and Oil Thickener	15.00
4	A	NF White Beeswax	Cera Alba (Beeswax)	Oil Thickener/ Wax	15.00
5	A	Cosmol 222	Diisostearyl malate	Texturizing Emollient	12.00
6	B	ESSACHEM® J	Jojoba Esters	Emollient	14.50
7	B	Ceramilar	Saccharomyces/ Rice Ferment Filtrate Oryza Sativa (Rice) Bran Wax	Skin Barrier Active	1.00
8	B	Vitamin E USP	Tocopheryl Acetate	Antioxidant	1.00
9	B	Parfum	Fragrance	Fragrance**	q.s.
10	B	D&C Red 28	CI 45410	Colorant**	q.s.

\* The specific preservative to be used by the customer in any development of this formulation should be in-line with local regulations and/ or the customer's own policies

\*\* The use of and levels of a fragrance and/or colourants are purely optional and at the customer's discretion



# Raspberry Lip Mask

Formula Index: **LP2404-10**

## Procedure

This a completely anhydrous formulation.

### Phase-A:

- Into a suitable vessel setup mixer with dispersion blade and add ingredients **#1 through #5** then commence heating to  $70 \pm 1$  °C.
- Begin mixing at moderate speed.
- Ensure all the components are completely melted and uniformly mixed.

### Phase-B:

- In a separate vessel setup mixer with Dispersion Blade and add all the components of **Phase-B (#6 through #9)**.
- Commence heating to  $70 \pm 1$  °C while mixing at moderate speed.
- Mix until all components are completely integrated and uniform.
- Add **#10** and continue mixing until contents of vessel are uniform.

### Completion:

- With both vessels are at  $70 \pm 1$  °C add **Phase-B** to the main vessel containing **Phase-A** and mix at moderate speed until completely uniform.
- Discontinue heating and cool to  $65 \pm 1$  °C while mixing.
- When the batch is at  $65 \pm 1$  °C, discontinue mixing and pour while liquid into appropriate containers.
- Continue to cool until room temperature allowing material to set in the containers.

Target Characterization		References	
Appearance @ 25 °C:	Solid Balm	<b>TC USA Inc.: (#1, #2, &amp; #6)</b>	
Colour:	Pink	Rainbow Colours Inc.: (#10)	Hyundai Bioland: (#7)
pH (ASIS) @ 25 °C:	N/A	Koster Keunen: (#4)	Nisshin: (#5)
Total Water Content (%):	Anhydrous		

## Formula Key Attributes

- |   |   |   |                                    |
|---|---|---|------------------------------------|
| ✓ | Contains upcycled ingredients   | ✓ | Delivers Non-greasy Moisturizing   |
| ✓ | Skin Biome Repair & Improved Hydration                                      | ✓ | Source of Omega-3 & 6 fatty acids  |
| ✓ | Source of Antioxidants ( $\alpha$ -, $\gamma$ -, and $\delta$ -tocopherols) | ✓ | Source of Lipids and Phospholipids |