

**TENSING ANTI-AGING EYE SERUM**  
**With Quinoa Protein, Superfruit Antioxidant Blend, Fragile Vitis Flower**  
**Organic Kale Extract and Garcinia Cambogia Extract**

This gentle Eye Serum formula takes advantage of the natural anti-aging properties of Quinoa Protein, an organic vegetable protein sourced from the quinoa grains of the high mountains of Andes delivering instant and long term lift and the Superfruit Antioxidant Blend which is a special blend of the exotic Superfruits known to contain various polyphenols and vitamins proven to nourish the eye area. In addition, Naolys Fragile Vitis Flower Cell Extract provides a soothing effect to the tired, stressed area around the eye.

Phase	Material	%
A	Purified Water	QS
	Carbopol 980	0.400
	Allantoin	0.001
	Zemea	3.000
	Disodium EDTA	0.080
B	<b>VPS-2141 Superfruit Anti Oxidant Blend (Vege-Tech/Paradigm Science Inc)</b>	<b>2.000</b>
	<b>VP-9762 Quinoa Protein (Vege-Tech/Paradigm Science Inc)</b>	<b>8.000</b>
	<b>Naolys Fragile Vitis Flower in Glycerin (Paradigm Science Inc/Naolys)</b>	<b>0.500</b>
	VTO-1572 Organic Kale Extract	0.500
	VTF-0563 Garcinia Cambogia Extract	0.500
C	Triethanolamine 99%	0.800
D	Sclerotium Gum (Tinocare GL)	0.900
E	Polysorbate 20	1.000
	AE Protek (AE Chemie)	1.000

**Preparation:**

1. Add in the required amount of Purified Water into the tank, add Allantoin, Disodium EDTA and Zemea while mixing. Disperse Carbopol 980, mix well until all solids are wet. Continue mixing while heating the batch to 70°C. Heat for about 15 minutes and start cooling.
2. At 45-50°C, add Phase B into the batch. Mix well until uniform.
3. Then add Triethanolamine, mix well until the batch is uniform. Then add Sclerotium Gum, mix until uniform. Continue cooling the batch to 25°C.
4. In a separate tank, combine Phase E ingredients, mix well until uniform. Add the pre-mixed Phase E into the batch.

Formula courtesy of



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